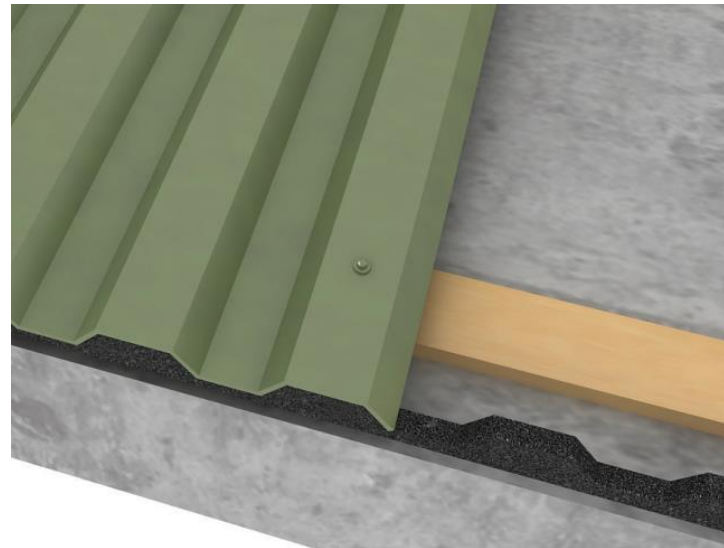


ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

DAFA XPE 30 FOAM POLY-RIB

DAFA A/S



EPD HUB, HUB-2014

Publishing date 13 October 2024, last updated on 13 October 2024, valid until 13 October 2029.

GENERAL INFORMATION

MANUFACTURER

Manufacturer	DAFA A/S
Address	Holmstrupgårdvej 12, 8220 Brabrand, Denmark
Contact details	dafa@dafa.dk
Website	https://dafa-group.com

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 und ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	
Scope of the EPD	Cradle to gate with options A4-A5 and modules C1-C4, D
EPD author	Ksenija Ruby
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification
EPD verifier	Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Poly Ribbed tape
Additional labels	Poly-rib
Product reference	023170100
Place of production	Holmstrupgårdvej 12, 8220 Brabrand, Denmark
Period for data	2023-01-01 to 2023-12-31
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	-

ENVIRONMENTAL DATA SUMMARY

Declared unit	1m ³
Declared unit mass	30 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	3,02E+02
GWP-total, A1-A3 (kgCO ₂ e)	-1,82E+03
Secondary material, inputs (%)	1.77
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	1280000
Net freshwater use, A1-A3 (m ³)	7,26

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Through constant innovation, we can perform a wide range of tasks. We select our materials and production methods based on careful consideration of what the task involves.

Our solutions appeal to many different sectors, as they are based on specific customers' needs, and we go to great lengths in the collaboration process to ensure the customer is satisfied with the final result.

PRODUCT DESCRIPTION

Poly Ribbed tape is made from a special cross-linked polyethylene XPE 30 that is highly elastic and self-extinguishing. Polyethylene XPE 30 also offers good resistance to vapor diffusion and weathering. Material has closed cells, and this structure prevents water absorption. The product prevents driving rain, blowing snow, dirt, and wind from penetrating the construction. Likewise, it ensures that insects and birds are kept outside the building.

Further information can be found at <https://dafa-group.com>

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	0	-
Minerals	0	-
Fossil materials	100	EU
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

The product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	-
Biogenic carbon content in packaging, kg C	578.18

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1m ³
Mass per declared unit	30 kg
Functional unit	-
Reference service life	-

SUBSTANCES REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The manufacturing is located in Aarhus, Denmark. The product consists of polyethylene and additives, it is mixed, kneaded together crosslinked, and extruded to size, the material is then die-cut or WJ cut in the final product. The distance raw material travels to the manufacturing site is 795 km and is carried out by lorry. There is no internal transport. Production losses are assumed to be 2,5%.

Packaging:

Products are packed in cardboard boxes as the last operation in production. Boxes are then placed on a Euro pallet for delivery.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts from final product delivery to the construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation distance is defined according to the PCR. The average distance of transportation from storage to the retailers site is 62,5 km and the transportation method is assumed to be a lorry. The vehicle capacity utilization volume factor is assumed to be 1 meaning full load. In reality, it may vary but as the role of transportation emissions in total results is small, the variation in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that the return trip is used by the transportation company to serve the needs of other clients. (Empty returns are considered in the ecoinvent database.)

Transportation does not cause losses as the product is packaged properly. Environmental impacts from installation into the building consider the generation of waste packaging materials, the release of biogenic carbon dioxide from wood pallets.

PRODUCT USE AND MAINTENANCE (B1-B7)

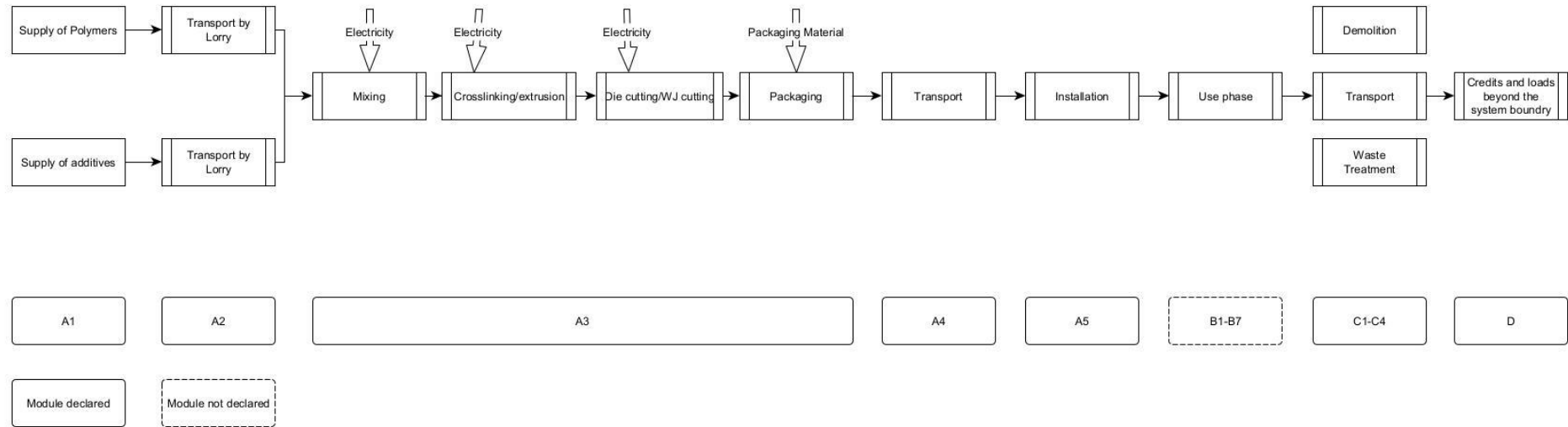
This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

For C1 it has been assumed that the product can be uninstalled manually by using hand-cutting tools. The end-of-life waste scenario per input material has been chosen and for the raw material, 100% incineration has been modeled under the consideration of suitable loads and benefits. The transportation distance to treatment is assumed to be 50 km and the transportation method is assumed to be a lorry (C2). Module C3 accounts for energy and resource inputs for sorting and treating these waste streams for recycling and incineration with energy recovery with efficiency greater than 60%. The energy recovered mitigates 76,5% district heat, and 13,5% electricity. Due to the material and energy recovery potential of parts in the end-of-life product and packaging, the energy recovered from incineration replaces electricity and heat production (D). The benefits and loads of incineration are included in Module D. All end-of-life product is assumed to be sent to the closest facilities.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes that are stated as mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw materials and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	Allocated by mass or volume
Ancillary materials	Not applicable
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	- %

This EPD is product and factory-specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using the One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	1,93E+02	9,38E+00	-2,02E+03	-1,82E+03	2,23E-01	2,12E+03	MND	MND	MND	MND	MND	MND	MND	MNR	2,44E-01	7,14E+01	0,00E+00	-6,79E+01
GWP – fossil	kg CO ₂ e	1,92E+02	9,37E+00	1,01E+02	3,02E+02	2,23E-01	2,10E-01	MND	MND	MND	MND	MND	MND	MND	MNR	2,44E-01	7,14E+01	0,00E+00	-7,14E+01
GWP – biogenic	kg CO ₂ e	0,00E+00	0,00E+00	-2,12E+03	-2,12E+03	0,00E+00	2,12E+03	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	3,55E+00
GWP – LULUC	kg CO ₂ e	2,99E-01	3,69E-03	3,71E-01	6,74E-01	8,23E-05	1,06E-04	MND	MND	MND	MND	MND	MND	MND	MNR	9,77E-05	6,06E-04	0,00E+00	-3,49E-02
Ozone depletion pot.	kg CFC-11e	7,07E-06	2,17E-06	8,84E-06	1,81E-05	5,13E-08	1,97E-08	MND	MND	MND	MND	MND	MND	MND	MNR	5,66E-08	1,57E-07	0,00E+00	-3,56E-06
Acidification potential	mol H ⁺ e	7,30E-01	2,94E-02	6,74E-01	1,43E+00	9,45E-04	1,63E-03	MND	MND	MND	MND	MND	MND	MND	MNR	6,94E-04	1,65E-02	0,00E+00	-5,46E-01
EP-freshwater ²⁾	kg Pe	1,29E-02	6,90E-05	5,77E-03	1,88E-02	1,83E-06	3,63E-06	MND	MND	MND	MND	MND	MND	MND	MNR	1,74E-06	1,87E-05	0,00E+00	-3,39E-03
EP-marine	kg Ne	1,41E-01	6,70E-03	1,92E-01	3,40E-01	2,81E-04	6,81E-04	MND	MND	MND	MND	MND	MND	MND	MNR	1,38E-04	7,70E-03	0,00E+00	-6,57E-02
EP-terrestrial	mol Ne	1,77E+00	7,42E-02	1,36E+00	3,20E+00	3,10E-03	7,18E-03	MND	MND	MND	MND	MND	MND	MND	MNR	1,54E-03	7,91E-02	0,00E+00	-7,82E-01
POCP (“smog”) ³⁾	kg NMVOCe	5,39E-01	2,67E-02	3,23E-01	8,89E-01	9,91E-04	1,87E-03	MND	MND	MND	MND	MND	MND	MND	MNR	5,91E-04	1,92E-02	0,00E+00	-2,11E-01
ADP-minerals & metals ⁴⁾	kg Sbe	9,81E-04	3,13E-05	3,30E-04	1,34E-03	5,23E-07	1,30E-06	MND	MND	MND	MND	MND	MND	MND	MNR	8,83E-07	6,45E-06	0,00E+00	-6,84E-05
ADP-fossil resources	MJ	3,93E+03	1,40E+02	1,20E+03	5,27E+03	3,35E+00	2,05E+00	MND	MND	MND	MND	MND	MND	MND	MNR	3,64E+00	1,33E+01	0,00E+00	-7,28E+02
Water use ⁵⁾	m ³ e depr.	2,25E+02	6,48E-01	3,54E+01	2,61E+02	1,50E-02	4,88E-01	MND	MND	MND	MND	MND	MND	MND	MNR	1,70E-02	2,83E+00	0,00E+00	-1,25E+01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO₄e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	5,41E-06	8,25E-07	8,20E-06	1,44E-05	2,57E-08	4,01E-08	MND	MND	MND	MND	MND	MND	MND	MNR	1,97E-08	8,04E-08	0,00E+00	-5,20E-06
Ionizing radiation ⁶⁾	kBq 11235e	4,00E+01	7,19E-01	7,15E+00	4,78E+01	1,60E-02	8,02E-03	MND	MND	MND	MND	MND	MND	MND	MNR	1,91E-02	4,08E-02	0,00E+00	-4,39E+00
Ecotoxicity (freshwater)	CTUe	3,41E+03	1,19E+02	2,28E+03	5,81E+03	3,01E+00	1,43E+01	MND	MND	MND	MND	MND	MND	MND	MNR	3,03E+00	1,50E+02	0,00E+00	-1,76E+03
Human toxicity, cancer	CTUh	8,02E-08	3,48E-09	5,14E-08	1,35E-07	7,41E-11	5,62E-10	MND	MND	MND	MND	MND	MND	MND	MNR	9,33E-11	6,35E-09	0,00E+00	-2,34E-08
Human tox. non-cancer	CTUh	2,36E-06	1,16E-07	1,15E-06	3,62E-06	2,98E-09	1,74E-08	MND	MND	MND	MND	MND	MND	MND	MNR	2,97E-09	2,43E-07	0,00E+00	-7,45E-07
SQP ⁷⁾	-	2,41E+03	1,13E+02	3,65E+03	6,17E+03	3,86E+00	1,39E+00	MND	MND	MND	MND	MND	MND	MND	MNR	2,58E+00	4,46E+00	0,00E+00	-7,18E+02

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,61E+03	1,93E+00	4,61E+06	4,61E+06	3,78E-02	7,51E-02	MND	MND	MND	MND	MND	MND	MND	MNR	5,29E-02	5,19E-01	0,00E+00	-2,49E+02
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,56E+04	1,56E+04	0,00E+00	-1,56E+04	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	5,46E+01
Total use of renew. PER	MJ	1,61E+03	1,93E+00	4,63E+06	4,63E+06	3,78E-02	-1,56E+04	MND	MND	MND	MND	MND	MND	MND	MNR	5,29E-02	5,19E-01	0,00E+00	-1,94E+02
Non-re. PER as energy	MJ	2,82E+03	1,40E+02	1,19E+03	4,16E+03	3,35E+00	2,05E+00	MND	MND	MND	MND	MND	MND	MND	MNR	3,64E+00	1,33E+01	0,00E+00	-7,28E+02
Non-re. PER as material	MJ	0,00E+00	0,00E+00	5,55E+00	5,55E+00	0,00E+00	-5,55E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	4,40E-03
Total use of non-re. PER	MJ	2,82E+03	1,40E+02	1,20E+03	4,16E+03	3,35E+00	-3,50E+00	MND	MND	MND	MND	MND	MND	MND	MNR	3,64E+00	1,33E+01	0,00E+00	-7,28E+02
Secondary materials	kg	5,32E-01	4,57E-02	5,94E+01	6,00E+01	9,30E-04	3,74E-03	MND	MND	MND	MND	MND	MND	MND	MNR	1,24E-03	1,18E-02	0,00E+00	-8,28E-02
Renew. secondary fuels	MJ	3,20E-03	4,95E-04	7,08E+00	7,08E+00	9,39E-06	1,26E-05	MND	MND	MND	MND	MND	MND	MND	MNR	1,36E-05	4,16E-04	0,00E+00	-5,51E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	6,13E+00	1,79E-02	1,11E+00	7,26E+00	4,34E-04	-1,15E-03	MND	MND	MND	MND	MND	MND	MND	MNR	4,64E-04	1,06E-01	0,00E+00	-8,60E-01

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,66E+01	1,65E-01	6,50E+00	2,33E+01	4,44E-03	7,17E-03	MND	MND	MND	MND	MND	MND	MND	MNR	4,14E-03	0,00E+00	0,00E+00	-6,14E+00
Non-hazardous waste	kg	5,43E+02	2,87E+00	2,47E+02	7,93E+02	7,30E-02	7,21E+00	MND	MND	MND	MND	MND	MND	MND	MNR	7,35E-02	3,00E+01	0,00E+00	-2,48E+02
Radioactive waste	kg	1,09E-02	9,56E-04	3,51E-03	1,54E-02	2,24E-05	5,60E-06	MND	MND	MND	MND	MND	MND	MND	MNR	2,50E-05	0,00E+00	0,00E+00	-2,23E-03

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,56E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,16E+00	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	3,00E+01	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	2,08E+01	2,08E+01	0,00E+00	1,97E+02	MND	MND	MND	MND	MND	MND	MND	MNR	0,00E+00	8,31E+02	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	1,88E+02	9,29E+00	1,02E+02	3,00E+02	2,21E-01	2,60E-01	MND	MND	MND	MND	MND	MND	MND	MNR	2,42E-01	7,13E+01	0,00E+00	-7,02E+01
Ozone depletion Pot.	kg CFC ₁₁ e	6,08E-06	1,72E-06	7,43E-06	1,52E-05	4,07E-08	1,63E-08	MND	MND	MND	MND	MND	MND	MND	MNR	4,49E-08	1,41E-07	0,00E+00	-2,89E-06
Acidification	kg SO ₂ e	5,81E-01	2,38E-02	5,33E-01	1,14E+00	7,34E-04	1,19E-03	MND	MND	MND	MND	MND	MND	MND	MNR	5,70E-04	1,17E-02	0,00E+00	-4,64E-01
Eutrophication	kg PO ₄ ³ e	4,84E-01	5,21E-03	2,34E-01	7,23E-01	1,67E-04	1,61E-03	MND	MND	MND	MND	MND	MND	MND	MNR	1,23E-04	8,49E-03	0,00E+00	-1,23E-01
POCP (“smog”)	kg C ₂ H ₄ e	5,32E-02	1,13E-03	2,74E-02	8,17E-02	2,87E-05	7,79E-05	MND	MND	MND	MND	MND	MND	MND	MNR	2,88E-05	2,54E-04	0,00E+00	-2,03E-02
ADP-elements	kg Sbe	9,74E-04	3,06E-05	2,71E-04	1,28E-03	5,07E-07	1,26E-06	MND	MND	MND	MND	MND	MND	MND	MNR	8,63E-07	5,03E-06	0,00E+00	-6,78E-05
ADP-fossil	MJ	3,93E+03	1,40E+02	1,19E+03	5,26E+03	3,35E+00	2,05E+00	MND	MND	MND	MND	MND	MND	MND	MNR	3,64E+00	1,33E+01	0,00E+00	-7,28E+02

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

13.10.2024

