

# illmod 600 and DAFA Flex 600™ sealing tape

Mounting instructions

We are happy that you have selected illmod 600 sealant tape or DAFA Flex 600™ as your sealant of choice.

This product is simple, fast and safe to install, and following the instructions below will ensure that the waterproof and permeable sealant tape will remain in place for just as long, if not longer, than other sealing solutions on the market.

If you find yourself in need of help, please contact DAFA Customer Service by telephone on +45 87 47 66 66



illmod 600 sealing tape



1. All surfaces on which the tape is to be applied should be free from irregularities (no sharp or large obstructions or voids.) Measure the length of sealing tape required. Then add 2-3% extra.



2. Then measure the width. It is important that the sealing tape matches the dimensions in accordance with DAFA's table of sizes.



3. Cut 2-3 cm of the tape at the start of the roll, as this will not expand (this also applies at the end of the tape, when reached).



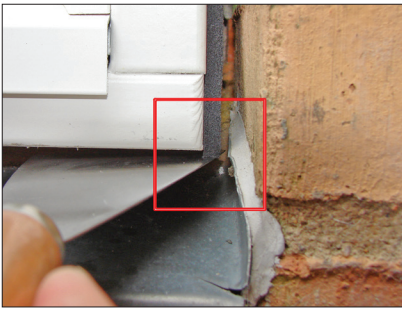
4. The easiest way to install the sealing tape is with a spatula/flat bladed tool. The adhesive should be facing the window frame. The tape should be set 2 mm back from the front edge of the window frame.



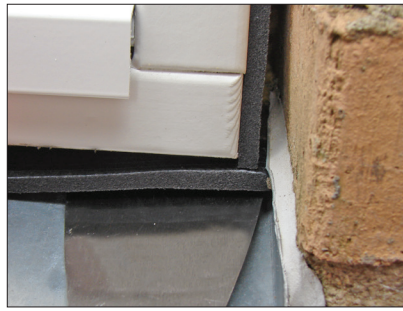
5. The 2-3% extra should be distributed evenly lengthways, and the sealing tape pressed into place against the frame using a putty knife.



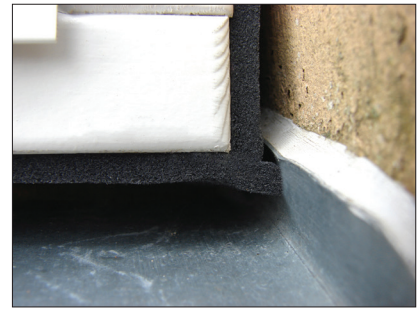
6. For corner joints, compress the ends of the tape to form a slightly wider section at each end to avoid shrinkage in the joints. The same applies for joints on the lengthwise sections.



7. For corner joints, the vertical piece should be placed 1-2 mm beyond the horizontal piece.



8. The horizontal piece of sealing tape is put in place and pressed together with the vertical piece (see illustration 8).



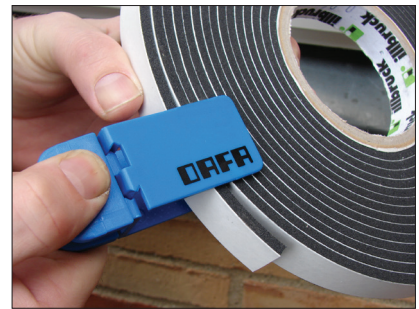
9. Both pieces should be pressed together firmly.



9A. We recommend max. 3° sill pitch.



10. After expansion, a completely tight seal will be achieved.



11. The roll should be secured tightly using the self-adhesive locking tape (or DAFA's sealing tape clip) and stored lying horizontally at around 19°C. This will ensure that the sealing tape does not expand whilst being stored.

## IMPORTANT!

The installation should take place between two even surfaces. Any depressions in the frame (usually PVC or wood/aluminium) should be remedied with a filler. Always contact DAFA Customer Services by calling +45 87 66 66 if you have any doubts.

## WHEN SEALING TAPE IS IN CONTACT WITH METALS OR ALUMINIUM FLASHING

When installing DAFA sealing tape, the tape should be pressed a minimum of 3-5 mm back into the joint structure, a larger size should be used (go at least one size up) and a minimum depth of 20 mm should be selected.

